



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D4154-041
Job Sheet 172620



Part No: D4154-041

Job Qty: 8 ea

Part Name: Wearplate Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 2/21/18

Job Tracking No:

Due Date: 3/5/18

Created By: Linda Lacelle

Type: SOLD

Description:

Note: DWG REV F IPP Rev:A 10.09.21 new issue DD verf:EC IPP Rev:B 10.11.04 added DT9684 DD verf:EC IPP Rev:C 11.04.14 as per dwg revB DD verf:EC IPP Rev:D 12.09.14 as per dwg revE DD verf:JLM IPP REV:E 15.1016 AS PER DWG REV:F7 DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	6 Ea		3/2/18	0.00	0.00	Start Up Large Fab-2		DYC 18/03/06
100	Large Fab	6 pcs		3/3/18	0.00	20.69	Large Fab 1		DYC 18/03/06
110	QC	6 pcs		3/3/18	0.00	0.00	QC9		PD 18-3-7
120	QC	6 pcs		3/3/18	0.00	0.00	QC5		10 18-3-7
150	Small Fab	6 pcs		3/5/18	0.00	0.50	Small Fab-6		AS 18 MAR 11 2018
160	QC	6 pcs		3/5/18	0.00	0.00	QC5		38 MAR 2 2018
170	Packaging	6 pcs		3/5/18	0.00	0.00	Packaging3-2		W 18-3-12
180	QC21-SA	6 Ea		3/5/18	0.00	0.00	QC21		DAB 21 MAR 1 2 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D4154-1	Plate	6 Ea (1 ea)	90-Start up Operation	
D4155-041	Wearbar Assembly	6 Ea (1 ea)	90-Start up Operation	

Rockward 138819

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D4154-1	6	5	0
	D4155-041	6	6	0

Part Specifications

Specifications could not be found.

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE



QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS <table style="width: 100%; border: none;"> <tr> <td style="border: none;">Skid-tube ☐</td> <td style="border: none;">Cross tube ☐</td> <td style="border: none;">Water Jet ☐</td> <td style="border: none;">Engineering ☐</td> </tr> <tr> <td style="border: none;">Machining ☐</td> <td style="border: none;">Small Fab ☐</td> <td style="border: none;">Prod. Eng. Coord. ☐</td> <td style="border: none;">Quality ☐</td> </tr> <tr> <td style="border: none;">Thermoforming ☐</td> <td style="border: none;">Finishing ☐</td> <td style="border: none;">Rec/Store/Packaging ☐</td> <td style="border: none;">Other ☐</td> </tr> <tr> <td style="border: none;">Large Fab ☐</td> <td style="border: none;">Composite ☐</td> <td style="border: none;">Supplier ☐</td> <td></td> </tr> </table>				Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐	Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐	Large Fab ☐	Composite ☐	Supplier ☐	
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Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐																		
Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐																		
Large Fab ☐	Composite ☐	Supplier ☐																			
Date : _____	Step #: _____	QTY Effective : _____		MRB (QSI042) Approval																	
				Disposition																	
				Completed By																	
				Lead hand / Supervisor Approval Verification																	
				QC / QA Coordinator Approval																	
<table style="width: 100%; border: none;"> <tr> <td colspan="2" style="border: none;">FAULT CATEGORY</td> <td style="border: none;"> ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Mislabeled ☐ Fit/Function ☐ Misaligned/off center </td> <td style="border: none;"> ☐ Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence </td> </tr> </table>					FAULT CATEGORY		☐ Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Mislabeled ☐ Fit/Function ☐ Misaligned/off center	☐ Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence													
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Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐	Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐	Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐	Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐	Defect ☐ Date/Unqualified ☐																	
OTHER : _____																					

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Container No: S048308
 Part: D4154 - 041
 Job No: 172620
 Serial No/Batch: S048308
 Revision: _____
 Inspector: _____

Date: 03/06/11